

DESCO INDUSTRIES INCORPORATED

3651 WALNUT AVENUE, CHINO CA 91710
PHONE (909) 627-8178 | WEB DescoIndustries.com

QUALIFICATION REPORT – ANSI/ESD S20.20

DESCO DUAL-WIRE METAL EXPANSION WRIST STRAP

ANSI/ESD S20.20	DESCO Test Results	Test Methods
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Resistance (ohms), N=6 specimens, 10V-100V

Wrist Strap (Band and Cord)	0.8×10^6 to 1.2×10^6	See Table 1	ANSI/ESD S1.1 (Section 6.1)
Wristband Interior	$< 1.0 \times 10^5$	See Table 1	ANSI/ESD S1.1 (Section 6.2)
Wristband Exterior	$> 1.0 \times 10^7$	See Table 1	ANSI/ESD S1.1 (Section 6.2)
Wrist Strap System	$< 3.5 \times 10^7$	See Table 1	ANSI/ESD S1.1 (Section 6.10)

Test Data:

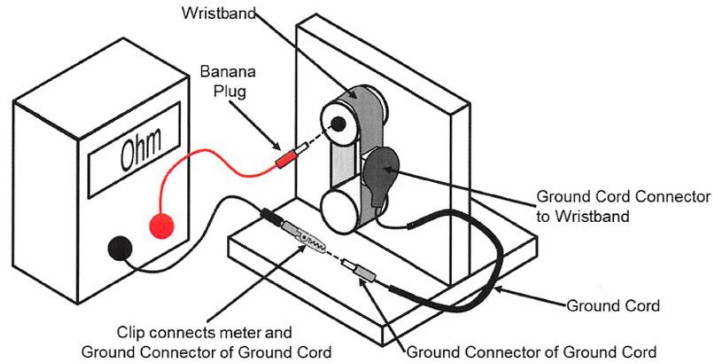
Table 1 – Resistance (ohms)

	Sample #1	Sample #2	Sample #3	Sample #4	Sample #5	Sample #6
Wrist Strap ANSI/ESD S1.1 – Figure 2	1.0×10^6	1.0×10^6	1.0×10^6	1.0×10^6	1.0×10^6	1.0×10^6
Wristband Interior ANSI/ESD S1.1 – Figure 4	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$
Wristband Exterior ANSI/ESD S1.1 – Figure 4	3.00×10^7	5.65×10^7	2.44×10^7	3.25×10^7	2.76×10^7	2.67×10^7
Wrist Strap System ANSI/ESD S1.1 – Figure 8	1.57×10^6	1.78×10^6	1.22×10^6	1.28×10^6	1.81×10^6	1.77×10^6

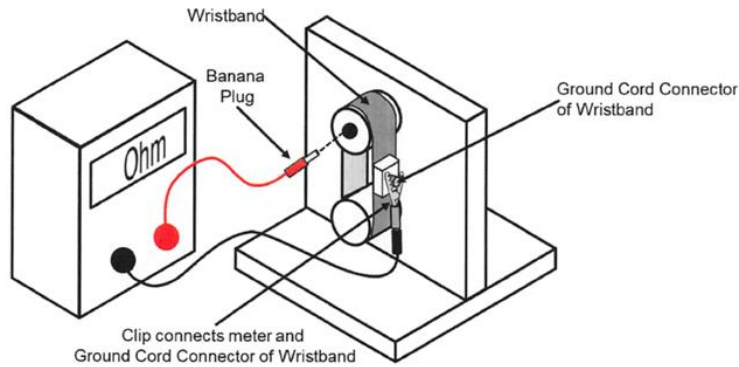
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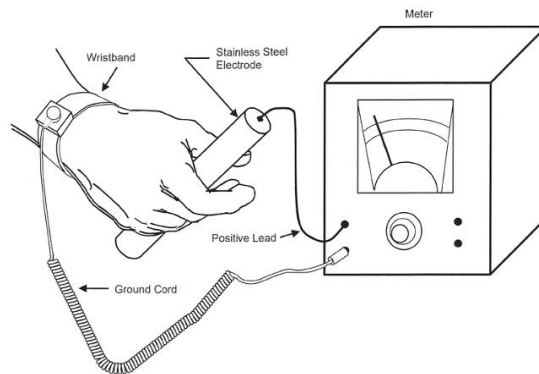
References:



ANSI/ESD S1.1 – Figure 2: Set-up for Wrist Strap Resistance Test



ANSI/ESD S1.1 – Figure 4: Set-up for Wristband Resistance Test



ANSI/ESD S1.1– Figure 8: Wrist Strap System Resistance Test