

DESCO INDUSTRIES INCORPORATED

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QUALIFICATION REPORT – ANSI/ESD S20.20

DESCO ULTRA LIGHT METAL EXPANSION WRISTBAND

ANSI/ESD S20.20	DESCO Test Results	Test Methods
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Resistance (ohms), N=6 specimens, 10V-100V

Wrist Strap (Band and Cord)	0.8×10^6 to 1.2×10^6	See Table 1	ANSI/ESD S1.1 (Section 6.1)
Wristband Interior	$< 1.0 \times 10^5$	See Table 1	ANSI/ESD S1.1 (Section 6.2)
Wristband Exterior	$> 1.0 \times 10^7$	See Table 1	ANSI/ESD S1.1 (Section 6.2)
Wrist Strap System	$< 3.5 \times 10^7$	See Table 1	ANSI/ESD S1.1 (Section 6.10)

Test Data:

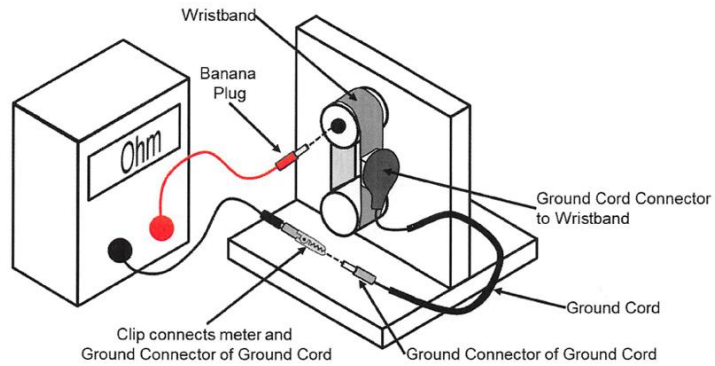
Table 1 – Resistance (ohms)

	Sample #1	Sample #2	Sample #3	Sample #4	Sample #5	Sample #6
Wrist Strap ANSI/ESD S1.1 – Figure 2	9.15×10^5	9.21×10^5	9.60×10^5	9.34×10^5	9.66×10^5	9.66×10^5
Wristband Interior ANSI/ESD S1.1 – Figure 4	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$	$< 1.0 \times 10^3$
Wristband Exterior ANSI/ESD S1.1 – Figure 4	2.30×10^{10}	2.39×10^{10}	2.41×10^{10}	1.82×10^{10}	5.37×10^{10}	4.34×10^{10}
Wrist Strap System ANSI/ESD S1.1 – Figure 8	1.48×10^6	1.27×10^6	1.38×10^6	1.40×10^6	1.27×10^6	1.25×10^6

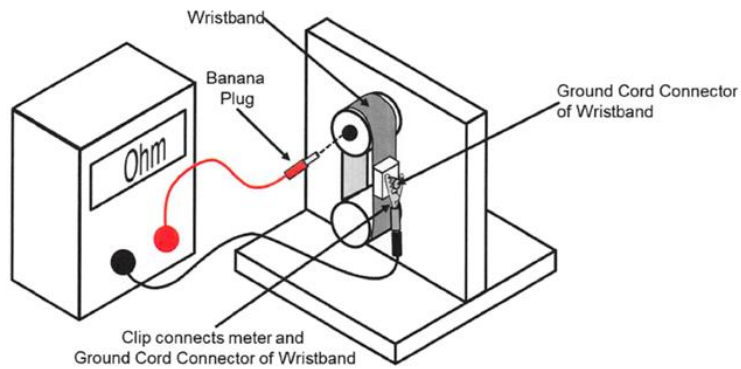
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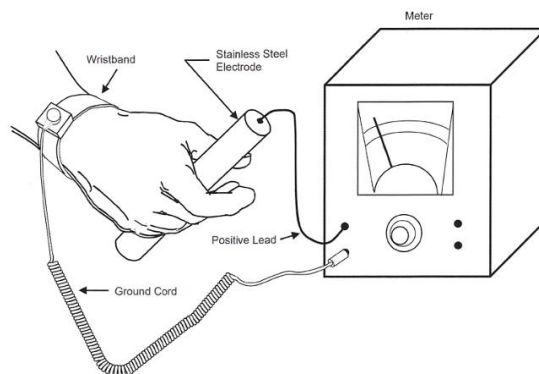
References:



ANSI/ESD S1.1 – Figure 2: Set-up for Wrist Strap Resistance Test



ANSI/ESD S1.1 – Figure 4: Set-up for Wristband Resistance Test



ANSI/ESD S1.1– Figure 8: Wrist Strap System Resistance Test