

← 24" →

24" ↓

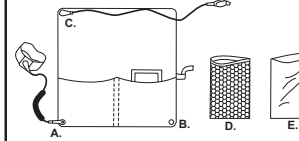
P/N. WS-9015-1

INSTRUCTIONS

CAUTION: Disconnect all power before handling any item.

STEPS

1. Place unfolded workmat on table or finer near work area or service location. (Remove all material from pockets and away from mat.)
2. Attach wrist strap to coil cord end containing resistor; attach other end to snaps A & B; adjust strap over wrist against bare skin.
3. Attach ground cord to upper mat fastener C; attach building clip to main frame, chassis or other bare metal surface near item to be repaired or removed. (This surface must be a part of unit or assembly containing item.)



4. Proceed now to remove, replace or handle the item only on the mat surface. (Keep all other tools or items off the mat.)
5. For all items to be returned for repair or otherwise moved from the mat, place item in antistatic pouch D; seal opening, and place again in shielding bag E. Fold over or crease bag opening. **Do not** handle routinely.
6. Do not assemble field service kit until all procedures have been followed.

Mat Imprint

NSN-5920-01-253-5368

MAT SPECIFICATIONS

- Color: Blue
- Material: Flexible static-dissipative fabric w/ buried conductive layer
- Weight: 12.5 - 14.5 oz/yd² per FSTM 191.5041
- Thickness: .015" nominal
- Resistance:
 - 10 volts: 1 x 10⁶ to < 1 x 10⁹ ohms per ANSI/ESD S4.1
 - 100 volts: 1 x 10⁶ to < 1 x 10⁹ ohms per ANSI/ESD S4.1
- Charge Decay: <0.1 sec. per FTMS 101C. Method 4046
- Tensile Strength: 100 lbs min per FSTM 191.5100
- Tear Strength: 6 lbs min per FSTM 191.5134
- Flame Retardent: Meets UL 94V-O
- Dimensions: 24" x 24" (L x W)

COMPONENTS:

- Field service kit, blue, 24" x 24" with two 8" x 12" pockets with silkscreen imprint, with velcro closure tab
- Three 10mm ground snap studs installed
- 10' ground cord with #48 clip
- Two 10mm snap stacking banana jacks
- Two wrist straps with 6' coil cord and alligator clip
- Three antistatic pinkbubble bags, 8" x 8"
- Three moisture barrier bags, 10" x 10"

PACKAGING:

Individually packaged in a bag without barcode or government markings

Special manufactured items are not returnable for credit



Made in the United States of America

Dimensional tolerances are +/- 1/16" unless specified

CUSTOMER APPROVAL	DATE
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WORKSTATION KIT, REF: WS-9015-1



3651 WALNUT AVE., CHINO, CA 91710
 PHONE (909) 627-9634 FAX (909) 363-7322
 WEBSITE: www.CMG-Sales.com

DRAWING NUMBER
 NSN-5920-01-253-5368

DATE
 April 2013

Chris Haas

From: Mark Hempel [Mark.Hempel@Desco.com]
Sent: 2013-05-01 2:28 PM
To: Chris.Haas@CMG-Sales.com
Cc: 'Daniel Wu'
Subject: RE: NSN 5920-01-523-5368 / WS-9515-1 / Contract SPM7M5-13-V-4955

Include this e-mail string as an attachment to it.

-----Original Message-----

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: 2013-05-01 11:22 AM
To: 'Mark Hempel'
Cc: 'Daniel Wu'
Subject: FW: NSN 5920-01-523-5368 / WS-9515-1 / Contract SPM7M5-13-V-4955

Mark,

I'll save this with the drawing on the M:Drive so that it can be linked to the Item card unless advised otherwise by you.

Chris

-----Original Message-----

From: DeVous, William F DLA CIV LAND AND MARITIME [mailto:William.Devous@dla.mil]
Sent: 2013-05-01 2:16 PM
To: Chris.Haas@CMG-Sales.com
Subject: RE: NSN 5920-01-523-5368 / WS-9515-1 / Contract SPM7M5-13-V-4955

Chris,

The drawing (1MH97) WS-9015-1 has already been approved by the Government.
You can proceed the manufacturing process.

William Devous
Equipment Specialist
DSCC/FMTE

-----Original Message-----

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: Wednesday, May 01, 2013 11:44 AM
To: DeVous, William F DLA CIV LAND AND MARITIME
Cc: 'Daniel Wu'
Subject: NSN 5920-01-523-5368 / WS-9515-1 / Contract SPM7M5-13-V-4955

William,

This is in regard to fulfillment of Contract SPM7M5-13-V-4955 awarded to JGILS in Slidell, LA.

We are CMG at Desco Industries Inc: Cage Code: 1MH97, gearing up to produce 104ea, NSN 5920-01-523-5368 / WS-9515-1.

Our documentation process is revised as advised by Michael Perkins in the email string below.

Consistent with the revision please review and sign the attached drawing.
Doing so will eliminate the need to get signatures from individual Resellers as we have done in the past.

Thank you. Please call with any questions.

Chris Haas
Chris.Haas@CMG-Sales.com

781 821-8370

-----Original Message-----

From: Perkins, Michael H DLA CIV LAND AND MARITIME [mailto:Michael.Perkins@dla.mil]
Sent: 2013-04-22 12:59 PM
To: Chris.Haas@CMG-Sales.com
Cc: Daniel.Wu@CMG-Sales.com; DeVous, William F DLA CIV LAND AND MARITIME; Zinzigk, Chris DLA CIV LAND AND MARITIME; Heinze, Ronald S DLA CIV LAND AND MARITIME
Subject: CMG drawings

Hello Chris,

The Product Specialist assigned to these two NSNs are as follows:
NSN 5920-01-523-5368 is Bill Devous
NSN 5920-01-168-2044 is Chris Zinzigk

I was only working with NSN 5920-01-134-9624 at the time.

They would be the ones to evaluate any technical data for their respective NSNs.
I have included them on distribution here.

Mike Perkins
Product Assurance Specialist
DLA Maritime, Maritime Supplier Operations FMTE Antennas, Waveguides, Fuses, Circuit breakers and Audio devices
(614) 692-7844, DSN 850-7844
Michael.Perkins@dla.mil

-----Original Message-----

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: Monday, April 22, 2013 12:41 PM
To: Perkins, Michael H DLA CIV LAND AND MARITIME
Cc: Daniel.Wu@CMG-Sales.com
Subject: RE: SPM7M5-13-V-3544 FW: 17C - SIT Corp / Drawing CMG-11476 PO 22196 (NSN 5920-01-134-9624)

Michael,

We have reorganized our quoting process to eliminate redundancy as discussed in the email string below.

The new process includes the use of NSN numbers and eliminates the use of CMG numbers and separate documentation for each reseller.

Could we send you 2 drawings to approve:

NSN 5920-01-523-5368
NSN 5920-01-168-2044

Thank you for you input.

Chris

-----Original Message-----

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: Wednesday, March 13, 2013 8:35 AM
To: Perkins, Michael H DLA CIV LAND AND MARITIME
Cc: Murphy, Renee M DLA CIV LAND AND MARITIME; ken@sitcorporation.com; Heinze, Ronald S DLA CIV LAND AND MARITIME
Subject: RE: SPM7M5-13-V-3544 FW: 17C - SIT Corp / Drawing CMG-11476 PO 22196 (NSN 5920-01-134-9624)

Hi Michael,

1. The active part number we are offering is:

CAGE 1MH97, DESC CMG div, part number WS9624-G We will update the part number as you have suggested.

2. You correctly understand the intention behind CMG's part number designation. The part number is unique to the distributor. It serves as an agreement identifier for us and our distributor. The CMG number is not intended to replace the part number at DLA L&M: WS9624.

3. We will review our procedure with intent to reduce the redundancy you report.

Chris

-----Original Message-----

From: Perkins, Michael H DLA CIV LAND AND MARITIME [mailto:Michael.Perkins@dla.mil]

Sent: 2013-03-12 4:56 PM

To: Chris.Haas@CMG-Sales.com

Cc: Murphy, Renee M DLA CIV LAND AND MARITIME; ken@sitcorporation.com; Heinze, Ronald S DLA CIV LAND AND MARITIME

Subject: RE: SPM7M5-13-V-3544 FW: 17C - SIT Corp / Drawing CMG-11476 PO 22196 (NSN 5920-01-134-9624)

Hello Mr. Haas,

I'm the tech here at DLA L&M that is looking at your request below for Renee.

I have several questions about DESCO with regards to the NSN 5920-01-134-9624:

1) This NSN currently list three separate CAGE/part numbers combinations for DESCO (various divisions) as follows: CAGE 1MH97, DESC CMG div, part number WS9624-G CAGE 6Y703, DESCO ESD Sys div, part number SM-9124 CAGE 62576, DESCO (parent CAGE), part number A8042B

It is unusual that three divisions of the same Corporation compete for the same item (NSN). Which of these part numbers are still current and what differences are represented by each of these CAGE/part numbers if more than one is active?

2) It is understood that in the part number WS9624-G that the "-G" means gold color which is no longer available and that the color blue was accepted by one of my colleagues back last November. My colleague then suggested that we use part number WS-9624 (without a color designator).

There was also reference to another drawing CMG-7150 back in November. The current drawing seems to be CMG-11476. There was some explanation that a new drawing is developed for each individual distributor through which this item is procured. Is this correct? DLA is being asked to "sign" or approve a new drawing each time we buy this item through a different distributor.

3) Each new drawing that is forwarded to us could be considered an alternate item and could require that all of the listed military services be contacted for approval.

This situation is a unique to DESCO from my experience. It costs the government much time and resources to evaluate a new "drawing" every time we procure this item. Is there some kind of understanding that can be reached to eliminate this extra review and expense?

DLA would prefer to procure this item by one of the already approved and listed part numbers above or even part number WS-9624 (no -G) as discussed above, from a single division of DESCO, as supplied through any distributor.

Thank you in advance for your help with these issues.

Regards,

Mike Perkins
Product Assurance Specialist

DLA Maritime, Maritime Supplier Operations FMTE Antennas, Waveguides, Fuses, Circuit breakers and Audio devices
(614) 692-7844, DSN 850-7844
Michael.Perkins@dla.mil

From: Kenneth Burgos
Sent: Thursday, February 21, 2013 8:45 AM
To: renee.murphy@dla.mil
Subject: SPM7M5-13-V-3544 FW: 17C - SIT Corp / Drawing CMG-11476 PO 22196

Renee,

Please see the attached drawing received from the approved source for approval.

Please have someone sign off on this drawing so we can proceed with this order. Thank you.

Ken Burgos
Contract Administrator

S.I.T. Corporation (Cage: 1MQB3)
Phone: 305-255-3127 | Fax: 305-255-3243
Web: www.sitcorporation.com <<http://www.sitcorporation.com/>>

cid:image001.png@01CC9376.FF16CC90

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: Thursday, February 21, 2013 7:37 AM
To: Kenneth Burgos; Lizbeth Jimenez; Rosa Rodriguez
Subject: 17C - SIT Corp / Drawing CMG-11476

Ken,

The drawing for NSN 5920 01 134 9624 / CMG-11476 is attached. Please review and sign for approval. When the drawing is returned with signature we can proceed with your order.

We appreciate the opportunity.

Chris

From: Kenneth Burgos [mailto:ken@sitcorporation.com]
Sent: 2013-02-18 4:25 PM
To: Chris.Haas@CMG-Sales.com; Lizbeth Jimenez; Rosa Rodriguez
Subject: RE: 22196

Chris,

FYI.....All drawings have to be approved by the end user/customer.

This could take up to 2 weeks.

Ken Burgos
Contract Administrator

S.I.T. Corporation (Cage: 1MQB3)
Phone: 305-255-3127 | Fax: 305-255-3243
Web: www.sitcorporation.com <<http://www.sitcorporation.com/>>

cid:image001.png@01CC9376.FF16CC90

From: Chris Haas [mailto:Chris.Haas@CMG-Sales.com]
Sent: Monday, February 18, 2013 4:16 PM
To: Lizbeth Jimenez; Rosa Rodriguez; Kenneth Burgos
Subject: RE: 22196

Lizbeth,

We received your order and will have a drawing of this item for you signature / approval shortly.

Chris

From: Lizbeth Jimenez [mailto:lizbeth@sitcorporation.com]
Sent: 2013-02-13 3:10 PM
To: CHRIS.HAAS@CMG-SALES.COM; Rosa Rodriguez; Kenneth Burgos
Subject: 22196

Our New Purchase order is attached. à DO NOT REPLY to lizbeth's email.....

Please email your Order Confirmation & Projected Shipping Date to:
ken@sitcorporation.com <mailto:ken@sitcorporation.com> or rosa@sitcorporation.com
<mailto:rosa@sitcorporation.com>

Any question about this purchase order please contact:

Ken Burgos or Rosa Rodriguez

Tel 305-255-3127

Description: Description: FINAL LOGO