

**DC FAN-TYPE STATIC
ELIMINATOR
MODEL KD-750B
INSTRUCTION MANUAL**



- Read this instruction manual and make sure you thoroughly understand its contents before attempting to operate, inspect or service this product.
- The users and supervisors of this product must not let anyone to operate this product if unfamiliar with it.

Kasuga Denki, Inc.

INTRODUCTION

This instruction manual is a guidebook to allow safely and effectively using this product. Always be sure to read this instruction manual and thoroughly understand its contents before attempting to operate, inspect or service this product.

Failure to comply with this instruction might lead to serious accidents. Caution items are listed at various points throughout this instruction manual. These displays are points where special caution is needed to maintain safety so proceed with the task after making sure you fully understand the necessary information.



- Using this product without adequate preparation may lead to serious injuries or major accidents.
- The operator and maintenance personnel shall read this manual carefully before attempting to operate or service this product.
- Do not operate or service this product until you fully understand the contents of this service manual.
- Store this manual near the product so it can be easily referred to when needed. If this manual is lost or is damaged then promptly order another copy from our company or dealer.
- Before granting this product to another party, always makes sure to send this instruction manual along with it, to the new owner of the product.
- Please acknowledge beforehand that our company bears absolutely no responsibility for the operation or results of operation of this product.

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1. Safety Information

Meaning of displays and messages

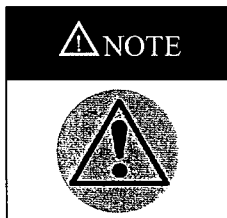
The safety displays and messages are organized as follows to make sure you fully understand this instruction manual and the product safety labels.



- This term is used in safety messages and on safety labels in locations where there is a high possibility that serious injury or even death might occur from failure to avoid a particular hazard.
- These safety messages include prevention measures that must be implemented to avoid a particular hazard.



- This term is used in safety messages and on safety labels in locations where there is a high possibility that serious injury or a major accident might occur from failure to avoid a particular hazard.
- These safety messages include prevention measures that must be implemented to avoid a particular hazard.



- This term is used in safety messages and on safety labels in locations where there is a high possibility that minor injury or material damage might occur from failure to avoid a particular hazard.
- These safety messages include prevention measures that must be implemented to avoid a particular hazard.

2. Overview

In this electrostatic eliminator (ionizer), the DC fan and DC high-voltage supply are integrated into a single structure and connected to a DC power supply.

In manufacturing processes using insulating materials such as semiconductors and molded parts, electrostatic charges occur due to peeling or machining processes. These electrostatic charges hurt productivity because of damage from electrostatic discharge (ESD) or from dust adhering to the material and therefore require ESD protective measures.

The high-voltage in this unit is extremely hazardous to personnel and equipment so read the instruction manual carefully and make sure you understand it before using the equipment.

To ensure safety, the ionizer electrodes in this device are resistively coupled so that the high-voltage supply does not apply voltages directly to the discharge needle. However, be careful not to directly touch the discharge needle with bare hands.

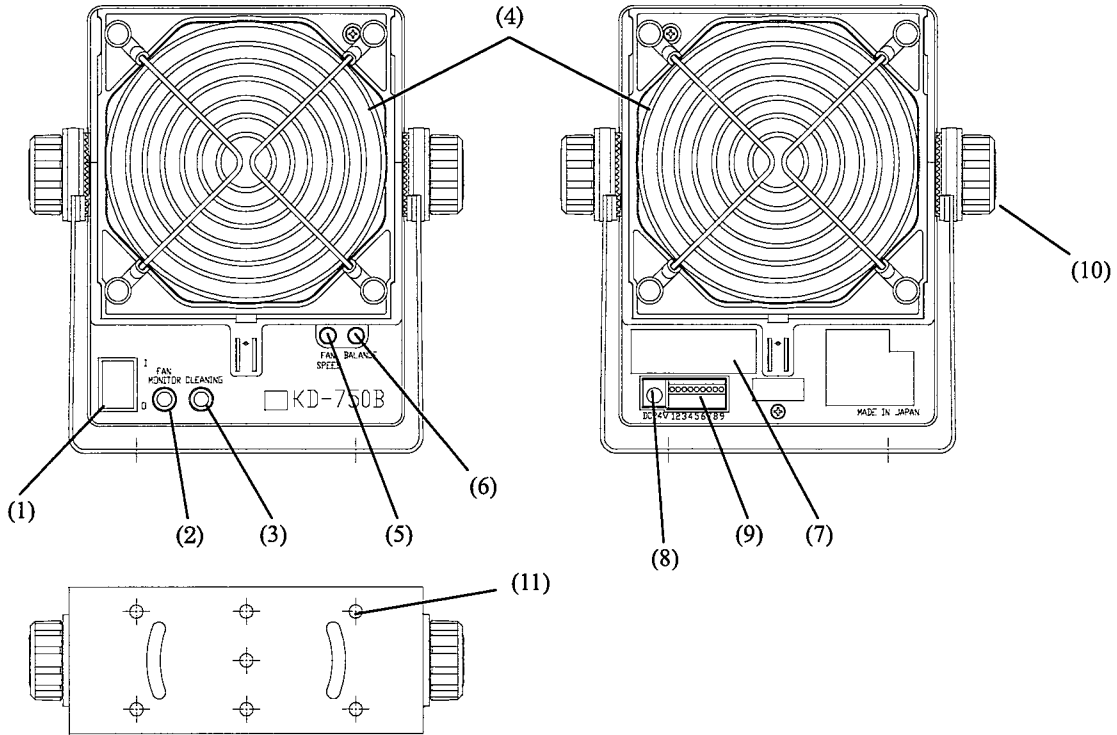
3. Features

- (1) Unit is simple and safe to install since no high voltage cable wiring are required.
- (2) Ions in this device can reach further than in AC ionizers so this ionizer is ideal for use in ionizing cramped, narrow and remote locations.
- (3) Static charges are efficiently removed regardless of the charge polarity or voltage potential because of the excellent ion polarity balance. There is virtually no charge inversion due to ion emission.
- (4) Safe design incorporates a current control circuit in the ion emission electrodes so operation is stable with no voltage surges.
- (5) Make fine adjustments to the ion balance by using the BALANCE knob on the front panel.
- (6) Adjust the blowing level with the FAN SPEED knob on the front panel.
- (7) A cleaning alarm informs the user via a LED on the front panel (red CLEANING lamp lights up) when cleaning is required. External warnings (outside unit) can be made by connecting the output from the terminal block to an alarm, etc.
- (8) A LED on the front panel lights up if the DC fan is broken. An external warning/alarm can be output by connecting to outputs on the terminal block.
- (9) Power supply can be turned on or off by making connections to the terminal block.

4. Package Contents

	ITEM	REMARKS
1.	KD-750B	This unit
2.	INSTRUCTION MANUAL	Japanese/English
3.	Warranty card	Japanese
4.	KD-750B dedicated AC adapter	Option

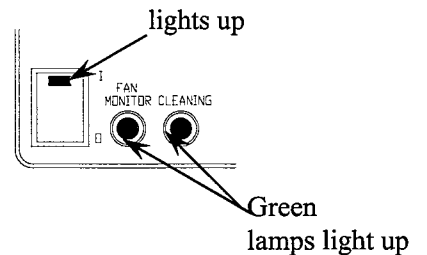
5. Main Components and Functions



- (1) Power switch (2) Fan failure lamp (3) Cleaning lamp (4) Fan guard
- (5) Fan speed adjusting knob (6) Ion balance fine adjusting knob (7) PL label
- (8) Power supply connector (9) Terminal block (10) Angle adjusting knob
- (11) Mounting hole

(1) Power switch

Turn on this switch to operate the ionizer (KD-750B).
 (If operating normally, the switch LED lights up and the green FAN MONITOR and CLEANING lamps light up.)



(2) Fan failure lamp

The LED indicator on front panel shows if the DC fan is defective.
 (During normal operation the green LED for the FAN MONITOR lights up. If defective, a red LED lights up.)

(3) Cleaning lamp

A cleaning alarm informs the user via a LED on the front panel (red CLEANING lamp lights up) when cleaning is required or there is a breakdown.

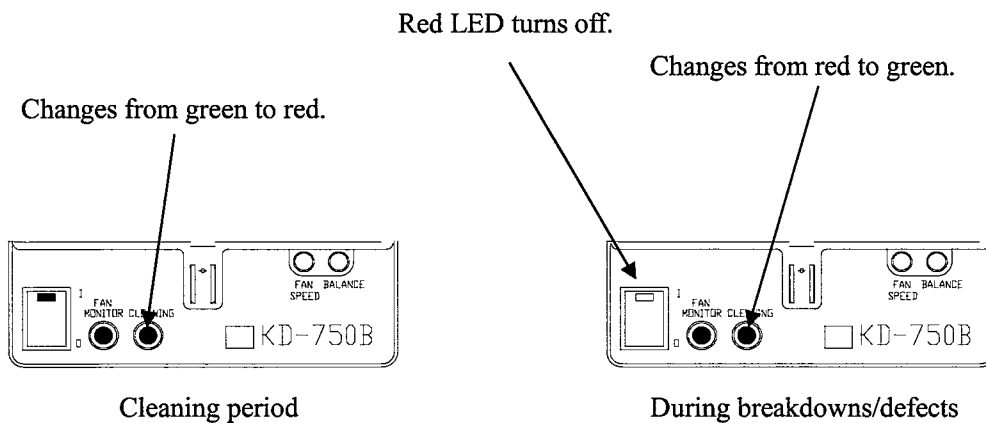
Cleaning period:

During normal operation the green CLEANING LED lights up on the front panel.

During the cleaning period (cleaning is required) the LED lights up in red.

During breakdowns:

The power switch LED turns off, and the red CLEANING LED lights up.



(4) Fan guard

A fan guard is installed for stable ionizing and to prevent injuries.

(5) Fan speed adjusting knob

Use to adjust the DC fan speed.

(Fan speed is set to a maximum prior to delivery.)

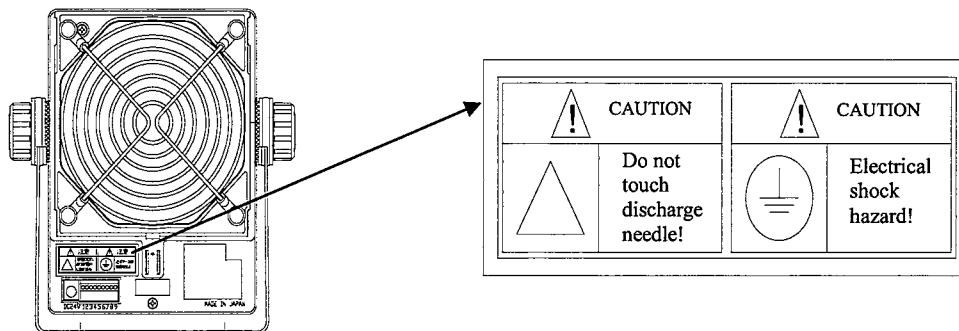
(6) Ion balance fine adjusting knob

Use to adjust the ion balance as required when the ion balance has deteriorated in the area where ionizing is required.

(7) PL label

The following labels have been attached to ensure safety.

Read the information on the labels and follow their instructions.



(8) Power connector (for AC adapter)



DANGER


- This product is designed to operate on 24 volts DC. Product performance cannot be maintained unless the correct voltage is used and using the wrong voltage might cause fires or breakdowns, etc.
- **Always connect this unit to an electrical ground.**

(9) Terminal block

No.	Name	Remarks
1 (+)	POWER IN	24 volts DC±10% Connect to power supply if not using power connector (8).
2 (GND)		
3 (+)	POWER OUT	24 volts DC±10% Use this terminal when connecting ionizers in series. (Up to 5 units can be connected when using a switching power supply.)
4 (GND)		
5 (Collector)	OPERATION OUT	Photo coupler, open collector output, photo coupler maximum rating 50mA, 55volts (10mA, 24volts recommended) open at power supply-off, and during the cleaning alarm. Terminal No. 5 and terminal No. 6 are for the cleaning alarm. Terminal No. 7 and terminal No. 6 are for the fan failure alarm.
6 (Emitter)		
7 (Collector)		
8 (+)	BUZZER	Use this when connecting the DC buzzer. Buzzer sounds during any of the alarms.
9 (GND)	GROUND TERMINAL	Always supply a ground connection. (- DC side) (Use a D type ground (structures using 300 volts or less.)

* The ground terminal and -DC side shall be connected in common.

⚠ DANGER



- This product is designed to operate with DC 24 volts. Product performance cannot be maintained unless the correct voltage is supplied and supplying the wrong voltage might cause fires or breakdowns, etc.
- Connecting a wire to the wrong terminal No. on the block might not only cause equipment breakdown but may also damage other equipment. This might also cause fires or accidents to occur.
- **Always connect this unit to an electrical ground.**

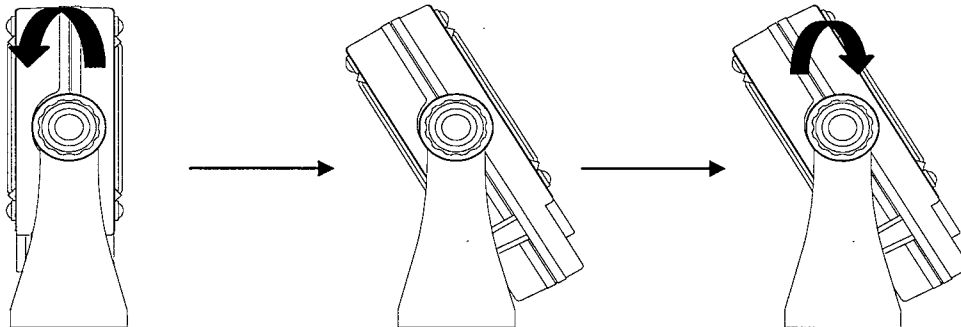
(10) Angle adjusting knob

Use this knob when adjusting the opening angle on the ionizer (KD-750B).
See the diagram below for information on using the knob.

Loosen the thumbscrew

Set to the angle you want

Tighten the thumbscrew




(11) Mounting hole

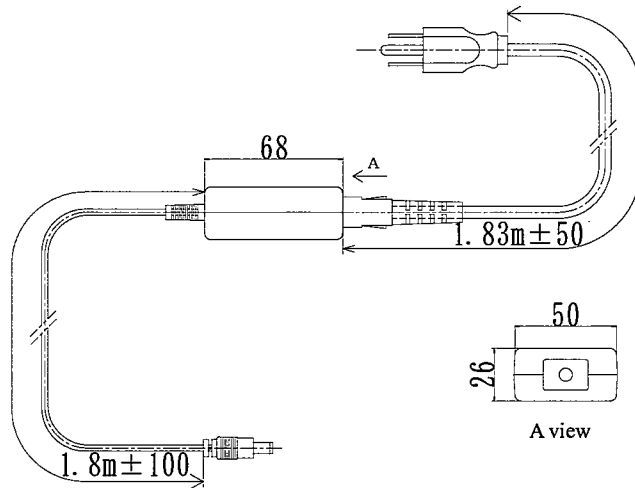
This is a hole for clamping the ionizer (KD-750B).

Option: KD-750B AC adapter

⚠ DANGER



- This AC adapter is designed to accept AC 100 to 240 volts at 50/60 Hz. Failure to use the correct voltage will not only lower product performance but might also cause fires or breakdowns, etc.
- **Always connect this unit to an electrical ground.**



6. Installation

6-1 Installation

DANGER

- During installation, always turn off the power supply of the device where this product is installed and post a sign showing installation is in progress. A major accident involving human life might happen if that device suddenly starts operating while installing this product.

NOTE

- This product is an electrostatic eliminator (ionizer) and is not produced to meet explosive proof specifications. So do not use it in environments where explosions might occur due to dust or inflammable solvents, etc.
- To ensure safety, install this ionizer in a location where the operation lamp can be seen. Also install in a location free from water and oil, etc. Always turn off the power switch for the DC power supply before starting this task.
- Always be sure to check that no power is being supplied (AC adapter has been removed from the socket.)

[How To Install]

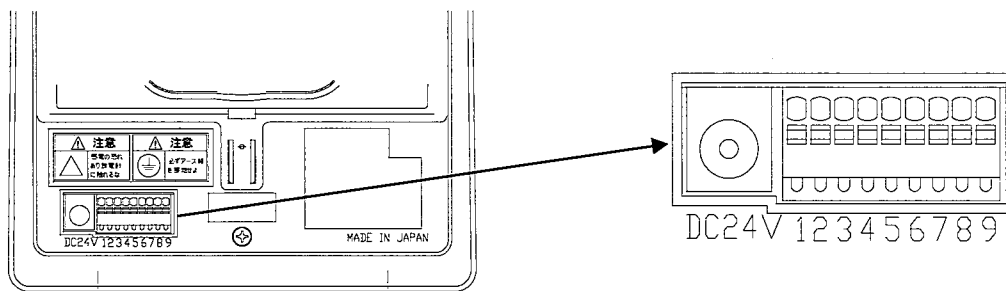
1. Set the ionizer position, height and tilt, so that ionizing can be properly performed within the range where needed.
2. Clamp the ionizer (KD-750B) securely using the installation holes in the stand.
3. Adjust the ion balance after checking “7. Adjusting the ion balance.”

Cautions during installation

- Make sure there are no obstructions between the ionizer (KD-750B) and the work piece for ionizing. Obstructions between the ionizer and work piece might badly affect ionizing performance.
- Make sure the foundation is sufficiently sturdy before clamping the unit.

**ALWAYS INSTALL A GROUND FROM THE AC ADAPTER OR THE TERMINAL BLOCK.
(ALWAYS USE A GROUND IN ORDER TO PREVENT ELECTRICAL SHOCKS
AND TO OBTAIN ACCURATE IONIZING.)**

6-2 Making connections



[Terminal specification]

Maximum rating	125 volts 4 amps
Cables/wires	AWG26 ~ 20

If using single-core cable wire
 Insert about 5mm of stripped (bare) wire into the clamp section without pressing the open/close lever on the terminal block. After inserting, pull gently on the wire to check that it will not come loose.

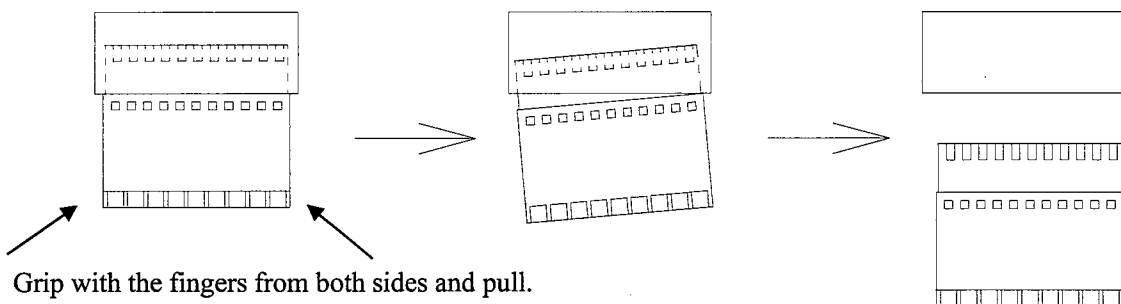
If using stranded cable wire
 Insert about 5mm of stripped (bare) wire into the clamp section while pressing the open/close lever on the terminal block, and then release the lever. After inserting, pull gently on the wire to check that it will not come loose.

[Removing the terminal block]

The terminal block is somewhat stiff so to remove it more easily, pull on it while tilting to the right and left.

When installing the terminal block, insert while aligning it to face correctly.

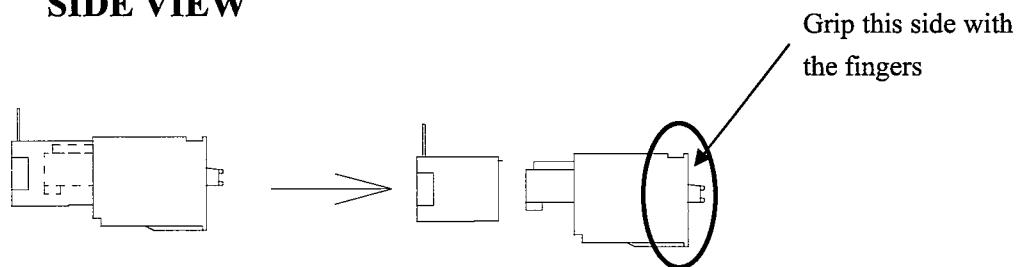
TOP VIEW



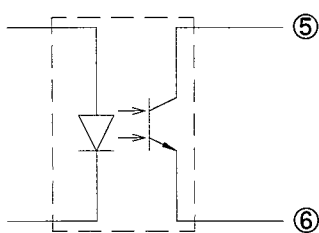
Grip with the fingers from both sides and pull.

NOTE: The terminal block might prove somewhat stiff when attempting to remove it so tilting left and right while pulling will make it easier to remove.

SIDE VIEW



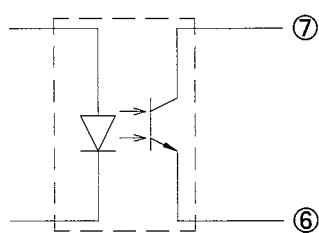
[Operation output]



Cleaning alarm – High voltage circuit error alarm

Operating conditions

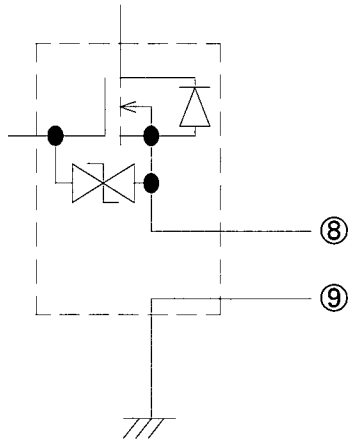
- 5 and 6 are ON during normal operation
- 5 and 6 are OFF during an error/alarm



Fan failure alarm

Operating conditions

- 7 and 6 are ON during normal operation
- 7 and 6 are OFF during an error/alarm



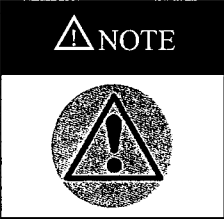
Buzzer output

Operating conditions

- During normal operation: DC buzzer is OFF
 - During alarm/error: DC buzzer is ON
- (Buzzer sounds during any alarm.)

7. Adjusting the ion balance

7-1 Always connect a ground line



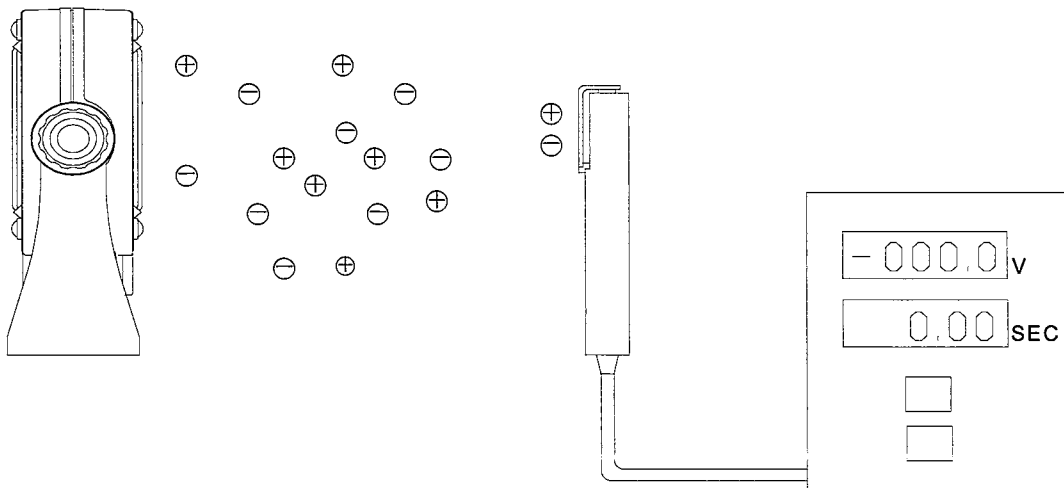
NOTE

Always use the charge plate monitor (NK-7001 etc.) when adjusting the ion balance.

[How to adjust]

1. Mount the charge plate monitor (NK-7001 etc.) at the front side (location where you want to perform ionizing) of the ionizer (KD-750B).
2. Adjust the ion balance adjusting knob (BALANCE on front panel) while viewing the voltage displayed on the charge plate monitor (NK-7001 etc.) so that the ion balance is in the range of 0 volts \pm 10 volts.

(NOTE: After turning the ion balance fine adjusting knob, it may take some time before the ion balance stabilizes so do not turn the adjusting knob immediate after the turning KD-750B power on. Turn the knob slowly while monitoring the voltage displayed on the charge plate monitor.)




3. Check whether applying the voltage to the charge plate improves the ionizing performance (according to your company's specification).
Use after verifying the ionizing performance.

4. If the ion balance cannot be adjusted to 0 volts \pm 10 volts even after turning the ion balance fine adjust knob or if ionizing is inadequate, then consult, "8. Maintenance" and take action such as cleaning the needles, etc.


8. Maintenance

8-1 Periodic inspections


When this device is used for extended periods of time, dust adheres to the sides of the electrode pin. When this dust adheres to the electrode pin it lowers ionizing performance and causes the ion balance to deteriorate. Clean these periodically (once every 1 to 2 weeks) even if the cleaning lamp does not light up (Green during normal operation, and red during alarm).




DANGER



- Before cleaning, always turn off the power switch, and pull out the AC adapter power cord; or remove the terminal block. Major accidents due to electrical shock might occur if the power is turned on during the cleaning task.



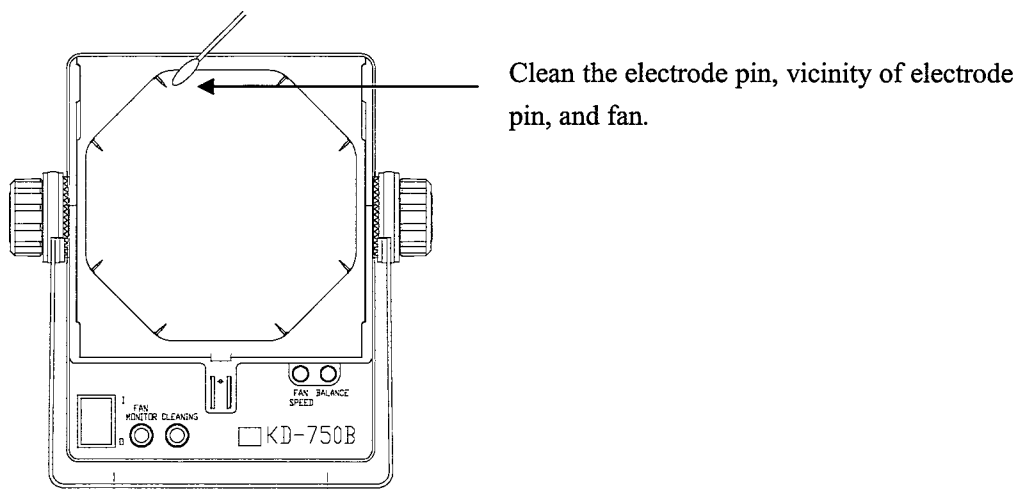
WARNING



- Always read the instruction manual before starting the cleaning task. After cleaning, check that the discharge needles of the ionizer electrode have completely dried before using. If these are not dry then a sparking hazard might occur.
- Before using, adjust the ion balance after consulting, "7. Adjusting the ion balance".

[Cleaning procedure]

1. Turn off the ionizer power switch and remove the AC adapter power cord (Remove the terminal block if supplying power by using the terminal block.).
2. Remove the fan guides on the front side and rear side, and clean the electrode pin, fan vanes, and around the electrode pin with benzene (or equivalent) using a cotton swab. (sold separately)



* Let the benzene (or equivalent) sink into the cotton swab, and clean the electrode pin and ground electrode. (Especially clean the tip of the electrode pin.)

*The electrode needle is removable and so can be removed for cleaning.

(Note: The tip of the electrode pin is sharp and pointed so pay plenty of attention not to touch its point when handling the pin.)

[How to remove the fan guard]

Remove the screw on the upper right of the fan guard ((1) in the figure). Next, slide the fan guard upward and when it contacts the body stopper ((2) in the figure), lower it towards you ((3) in the figure) and remove it.

[How to install the fan guard]

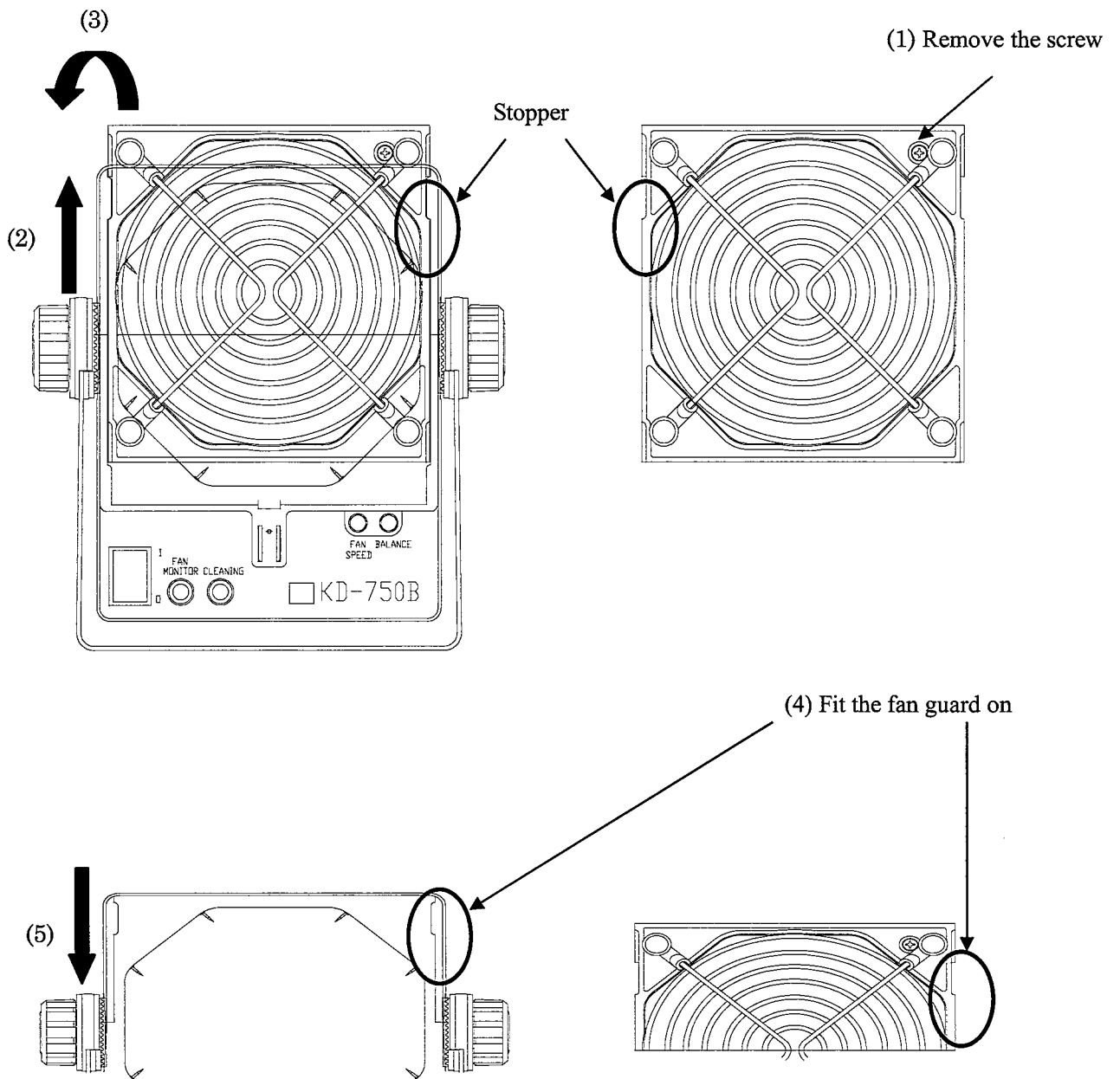
To install the fan guard, first fit the fan guard back onto the position ((4) in the figure) where the fan guard contacted the body when removing it. Then slide the fan guard downward ((5) in the figure) and tighten the screw.

How to Remove

Slide the fan guard upwards until it contacts the body (stopper), and then lower it towards you.

How to Install

Fit the fan guard back on to the position where it contacted the body during removal, and then slide the fan guard downwards.

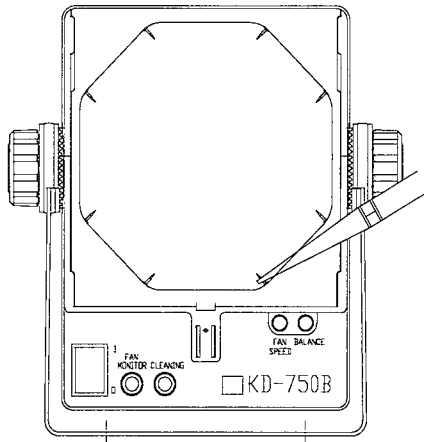


3. Check if the cleaned sections are dry enough, and install the fan guard.
4. Read "7. Adjusting the ion balance" before using, and make the ion balance fine adjustments.
(Failing to check the ion balance might mean that ionizing is now inadequate due to deterioration in the ion balance, so always be sure to check it.)
5. Replace the discharge needle if the ion balance and/or ionizing performance are still inadequate even after cleaning.

[Replacing the electrode pin]

The electrode needle is mounted in a socket and so can be extracted and replaced with a pair of long-nose pliers or similar tool.

Note: Never try to remove the electrode pin by hand since this might result in injury.

**Extracting the electrode pin**

To extract the electrode pin, grip the base of the discharge needle with a pair of long-nose pliers or similar tool and pull it out.

To insert the electrode pin, grip the base of the electrode pin with a pair of long-nose pliers or similar tool and insert it inside the socket.

Note: Gripping the electrode pin by the tip might damage the electrode pin. Damaging the pin will affect the ion balance and the ionizing performance so the required ions cannot be generated as needed so use caution during insertion or extraction. If the needle is damaged then replace with another electrode pin.

9. Warranty

This product is covered by warranty for a period of 1 year from the date of delivery and defects or damage that occur within that period will be promptly repaired free of charge.

10. Specifications

10-1 DC blower ionizer device (KD-750B)

- Model	KD-750B	
- Ionizing method	DC corona discharge method	
- Electrode coupling method	High-resistive coupling	
- Electrode shorting current	60 micro-amps or less per needle	
- Effective ionizing range	100 to 500 millimeters	
- Warning output	Cleaning alarm, High-voltage circuit alarm, fan failure alarm	
	The front panel CLEANING LED and FAN MONITOR LED illuminates in red.	
	The photo coupler output (open collector) Photo coupler maximum rating 50mA, 55volts (10mA, 24volts recommended)	
	Cleaning alarm and high-voltage circuit defect alarm outputs are:	
	Terminal No. 5: collector	Terminal No. 6: emitter
	Fan failure alarm output is:	
	Terminal No. 7: collector	Terminal No. 6: emitter
- Input	Voltage 24 volts DC	
	Power consumption	550mA
- DC fan	Maximum blowing level	3.68m ³ /min
- System environmental conditions	Installation area	Non-hazardous area
	Ambient temperature	0 to 40°C
	Ambient humidity	80%RH or less (no condensation)
- Mass	Approximately 920g	
- Recommended power & signal cables	AWG 26 to 20	

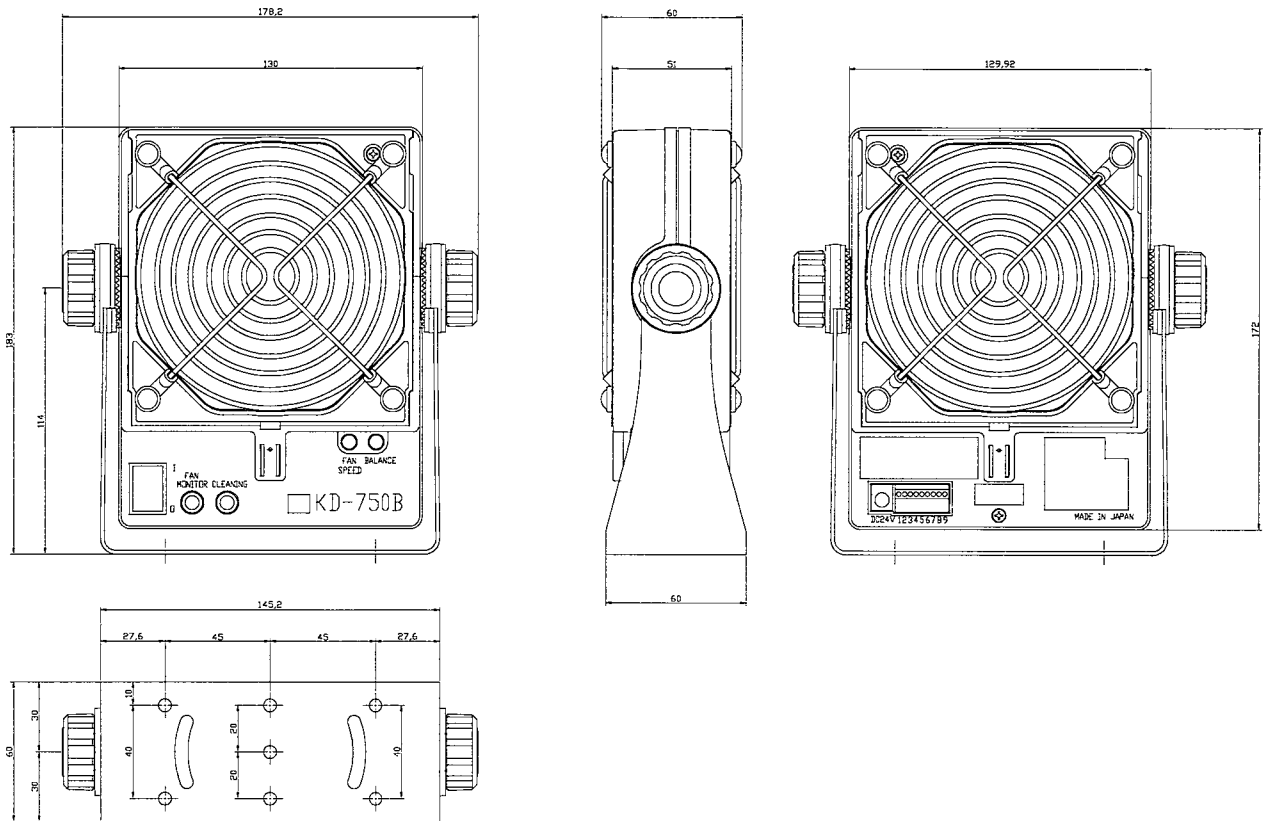
10-2 AC adapter for KD-750B (option)

- Input voltage	AC100volts~240volts	400mA
Frequency	50/60 Hertz	
- Output voltage	DC 24volts	
- Output current	750mA	
- System environmental conditions	Installation area	Non-hazardous area
	Ambient temperature	0 to 40°C
	Ambient humidity	80%RH or less (no condensation)
- Mass	Approx. 270g	
Number of connectable units	Up to 1 unit	

11. Troubleshooting

PROBLEM	CHECKPOINT	ACTION
Ionizer does not operate	Is 24volts DC being supplied?	Check if 24volts is supplied. (If using an AC adapter then check if voltage is supplied within standards.)
CLEANING LED is on	Is the electrode pin dirty?	Clean the electrode pin.
	Is the POWER LED lit up?	If not lit up then there is an internal breakdown. Send the unit out for repair.
FAN MONITOR LED is on	Is something clogging or blocking the fan?	If nothing is clogging the fan then the fan might be broken or defective. Please send the fan out for repair.
No ionizing	Is DC 24volts being supplied?	Check if DC24volts is supplied. (If using an AC adapter then check if voltage is supplied within standards.)
	Is the electrode pin dirty?	Clean the electrode pin.
	Is the electrode pin worn down?	Replace the electrode pin.
	Is the installation location too far away?	Change the installation location.
	Is the POWER LED on?	Is the electrode pin or vicinity of the electrode pin dirty? Clean if pin. If there is still no ionizing then the high-voltage circuit might be defective. Please send it out for repair.

12. External dimensions



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