

GREEN

Disclaimer:

All statements, technical data, and recommendations contained herein are based upon tests we believe to be reliable. However, the accuracy or completeness thereof is not guaranteed. The proper and correct applications of products and data is the responsibility of the user. Statements or recommendations not contained herein shall have no force or effect unless embodied in a written agreement signed by authorized offers of Desco Industries, Inc.

Tolerances:

Width +/- .250"
Length +/- .250" every 1
linear foot of running material.

Limited Lifetime Warranty:

ESD Systems warrants for one year that Statfree® matting products will be free of defects in materials and workmanship and will guarantee dissipative/conductive mat properties for the life of the mat. Damage to matting caused by misuse of any kind, including using inappropriate cleaners is not covered by ESD Systems Limited Warranty.



Made in America

See reverse side for available
mat and roll sizes.

Description:

Statfree T2™ meets the worksurface requirements of ANSI/ESD S20.20 and EIA-625. This material is a dual purpose rubber matting material. The two layer construction allows it to be used as a dissipative or a conductive matting product. The soft dissipative layer makes an excellent table mat, ideal for use in soldering and assembly areas. This rubber material has superior resistance to heat, abrasion, chemicals, and is easy to clean and maintain. Statfree T2™ material will not melt and does not burn when coming into contact with hot metal parts or soldering debris. It is amine, chloride, sulfide, alumina, and magnesia free. Statfree T2™ is suitable for use with continuous monitors. **The green material identifies the worksurface as a Lead-Free work zone. See illustration on the reverse side.**

Statfree T2™ is manufactured without any ozone depleting substances, and is in accordance with the Montreal Protocol.

Electrical Properties:

Property	Test Method	Value
RTT Resistance:	ESD S4.1	10 ⁶ - 10 ⁸ Ohms
RTG Resistance:	ESD S4.1	10 ⁶ - 10 ⁸ Ohms
Charge Decay:	FTMS 101C, Method 4046	0.01seconds

Electrical Properties obtained by testing to industrial standards by an independent testing laboratory @ 100 Volts and 50% relative humidity unless otherwise specified. Complete text of the test report is available upon request.

Specifications:

Construction:	Dual-layer rubber material
Thickness:	0.060" (1.5mm)
Color:*	Green (top), Black (bottom)
Texture:*	Slight embossed
Weight:	0.43 lbs./sq. ft. (0.2g/cm ²)
Hardness:	65 ± 5 Shore "A", per ASTM-D2240
Heat Resistance:	Does not melt or burn when coming into contact with hot solder and soldering irons.
Chemical Resistance:	Resistance to degradation by inorganic acids, organic acids, reducing agents, aliphatic hydrocarbons, mineral oil, aldehydes, and amines

*Color and texture may vary between lots and mills

Grounding: This material must be properly grounded for optimum electrical performance. Ask for Tech Brief PS-2013 for mat grounding instructions.

Cleaning: For optimum electrical performance, surface must be cleaned regularly using an ESD mat cleaner. We suggest using our Reztore™ Surface & Mat Cleaner Item #16030. Do not use cleaners with silicone. Silicone buildup will create an insulative film on the surface.

RoHS Compliance Statement

None of the following materials are intentionally added in manufacturing this product: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE) as outlined in the Directive 2002/95/EC Article 4.1. See Desco Industries Inc. letter on-line at ESDSystems.com.

STATFREE T2™ MATERIAL, LEAD-FREE, DISSIPATIVE, RUBBER, 2-LAYER, 0.060" (1.5mm)



ESD SYSTEMS.COM
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MARLBORO, MA 01752 USA
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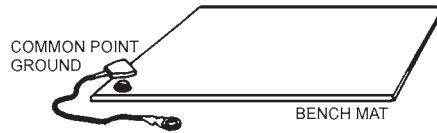
Visit our online
library of Tech Drawings:
<http://www.esdsystems.com>

Drawing: TD-T2 Green
Material Statfree T2™

DATE
12/05

Item Number Reference For Statfree T2™ Lead-Free Rubber, Dissipative, 2-Layer

KITS



Mat Top Kit Item Numbers

SIZE	GREEN
24" x 36"	11858
24" x 48"	11859

MAT TOP KIT INCLUDES

- 1 Benchmat, Statfree T™2, size as specified
- 1 13160, common point ground cord
- 1 12000, universal snap kit

Lead Free Workstation

Statfree T2™ Lead-Free Rubber is laser engraved with "Lead-Free Workstation" to designate the area as free of lead.



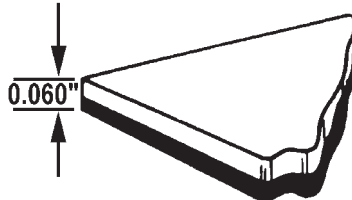
Look for the Statfree® brand on ESD Systems.com ESD matting. All ESD Systems.com mat top kits are permanently marked for your protection and auditing purposes.

ROLL STOCK



Statfree T2™
Is Also Available In
Full
Rolls

0.060" (1.5mm)
THICK ROLLS



Roll Stock Item Numbers

SIZE	GREEN
24" x 24'	11916

Hardware is not included with rolls.

As a general rule, continuous runs of ESD matting should be grounded at ten-foot intervals to ensure path-to-ground and not substantially increasing RTG. Each individual ESD mat should be grounded with ground snap located no further than five feet from either end.



Matting materials have a tendency to shrink slightly when first unrolled. In applications where length is critical, allow the material to relax for at least 4 hours before cutting to size. Always trim with a sharp knife or razor blade.