**Figure 1. Vermason Conductive Polyurethane Paint.**

**Description**
A single layer, two-component paint for a permanently conductive, abrasion and chemically resistant coating. It can be applied to new and existing PVC floors, concrete floors as well as other surfaces (check with our technical service). Resistance to earth = 10³-10⁵ ohm (as per IEC 61340-5-1).

**Properties**
- Combination of acrylate resin with aliphatic polyisocyanate
- Conductivity unaffected by humidity
- Very low charging (<10V) walk test
- Semi-gloss finish
- Odourless when dry
- Available in colours as well as transparent

**Ordering Information**

<table>
<thead>
<tr>
<th>Code</th>
<th>Pack size</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>210214</td>
<td>4.8 kg for approx. 36m²</td>
<td>Stone grey</td>
</tr>
<tr>
<td>210216</td>
<td>4.8 kg for approx. 36m²</td>
<td>Beige</td>
</tr>
<tr>
<td>210200</td>
<td>Solvent 800g</td>
<td>—</td>
</tr>
</tbody>
</table>

**Technical Data**

<table>
<thead>
<tr>
<th></th>
<th>Paint</th>
<th>Hardener</th>
<th>Mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td>Delivery viscosity</td>
<td>500 +/- 50 mPa.s</td>
<td>250 +/- 20 mPa.s</td>
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</tr>
<tr>
<td>Density</td>
<td>1.4 g/cm³</td>
<td>1.1 g/cm³</td>
<td>1.3 g/cm³</td>
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<tr>
<td>Solids content</td>
<td>67%</td>
<td>75%</td>
<td>68%</td>
</tr>
<tr>
<td>Organic solvent</td>
<td>33%</td>
<td>25%</td>
<td>32%</td>
</tr>
<tr>
<td>Shelf Life at 23°C</td>
<td>12 months in original packing</td>
<td>6 months in original packing</td>
<td></td>
</tr>
<tr>
<td>Theoretical yield</td>
<td>10 m²/kg for 40 micron film thickness</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Application Data**

- **Mixing ratio:** Resin/Hardener: 100/15 by weight
- **Thinner:** Solvent C210
- **Pot life after mixing:** 90 minutes at 20°C
- **Environmental parameters:** Do not apply at temperatures below 10°C or at a relative humidity above 80%

**Note:** Ensure work area is well-ventilated at all times. The accumulation of solvent vapours must be avoided at all times.

**Drying time at 23°C and 65% humidity:**
- Dust dry: 1 hour
- Tack free: 2 hour
- Dry to touch: 10 hour
- Ready for second application: 12 hours
- Fully cured: 10 days

**Instructions for coating a floor:**

1. **Preparation:**
   1.1. Clean the floor thoroughly with a floor cleaner or with steam cleaner to ensure all dirt, grease and floor wax has been removed. Alternatively light, fine sanding of the floor cleans the floor and promotes adhesion.
   1.2. Allow the floor to dry completely.
   1.3. Small floor areas less than 100m² require an earthing system. Apply a conductive copper tape (C3010) across the floor in a low traffic area. Allow enough extra length to make a connection to an electrical earth e.g. mains earth.
   1.4. Optionally, install a floor test point (Code C3020) to facilitate subsequent audits of the floor.

2. **Applying the Paint:**
   **Note:** We strongly recommend that a small area trial be conducted before covering the whole floor.

   2.1 Evaluate the amount of mix needed to cover the area. The yield is usually 8-9m²/kg on smooth floors. It may be less on rough concrete floors. New concrete should be sealed prior to applying this paint.
2.2 Because the mixed paint has a very short usable life after mixing, only mix sufficient for about an hour’s work. On average one worker will cover an area of approximately 80m² in one hour with a paint roller.

2.3 Thoroughly stir the hardener (H40.02).

2.4 Thoroughly stir the conductive resin (M17.17). Check that the colour is the one desired - grey, buff or beige.

2.5 Mix the hardener and the resin in a proportion of 15:100 by weight. For example: 0.9kg hardener is to be added to 6kg of resin. This amount of paint will cover approximately 60m² of PVC floor.

2.6 The hardener must be added to the resin while being thoroughly stirred with a mechanical stirrer. Allow the mixture to stand for 2 to 3 minutes before application.

2.7 Check that earthing facility (copper strip) is in place!

2.8 To improve ease of application with a roller, up to 5% by weight of solvent (C210) can be added to the mixture. Adding more solvent dulls the paint’s sheen. Matt coatings mark more easily. Ensure that the area is well ventilated. Ensure that the area is well ventilated.

2.9 Apply an even coat with a short-haired (15mm or less) paint roller. **Note:** Some roller marks on the finished floor can occur.

2.10 Clean all tools immediately after use with solvent. Wear gloves: dry paint on skin is very difficult to remove.

2.11 For application by spraying the mixture must be diluted with 10-15% by weight of solvent (C210).

3. Drying:

3.1 Allow at least 12 hours drying time depending on ambient temperature before walking on the surface. Odour will be strong during this time but will disappear once the floor is dry.

3.2 The surface will be fully cured and able to take full loading after ten days.

4. Number of coats:

4.1 PVC and fine concrete floors will usually require only one coat. Coarser surfaces may require two coats to ensure electrical continuity.

5. Testing the static dissipative floor coating

5.1 Connect the end of the copper tape to the building ground. We recommend a one megohm resistor be built-in to the earth lead.

5.2 Resistivity measurements can be performed after 3 days. Readings will even over the area of the floor in a range from 20k to 100k at 100V test voltage.

5.3 An adhesion test can be performed after 8 to 10 days once the coating is fully cured. High mechanical and chemical resistance will also be achieved by then.

Safety

It is the responsibility of the user to provide a safe working environment and to comply with all Health and Safety Laws. Consult Vermason Material Safety Data Sheets MSDS 2A and MSDS 2B for specific information on this product.

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**Limited Warranty**

Vermason expressly warrants that for a period of one (1) year from the date of purchase, our Vermason Conductive Polyurethane Paint will be free of defects in material. Within the warranty period, the material will be replaced at our option, free of charge. Call our Customer Service Department at 0044 (0) 1462 672005 in Europe for a Return Material Authorization (RMA) and proper shipping instructions and address. You should include a copy of your original packing slip, invoice, or other proof of purchase date. Any material under warranty should be shipped prepaid to the Vermason factory. Warranty replacements will take approximately two weeks.

**Warranty Exclusions**

The foregoing express warranty is made in lieu of all other product warranties, expressed and implied, including merchantability and fitness for a particular purpose which are specifically disclaimed. The express warranty will not apply to defects or damage due to accidents, neglect, misuse, alterations, operator error, or failure to properly maintain, clean or repair products.

**Limit of Liability**

In no event will Vermason or any seller be responsible or liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, users shall determine the suitability of the product for their intended use, and users assume all risk and liability whatsoever in connection therewith.
Vermason Conductive Polyurethane Paint

1. IDENTIFICATION OF THE PRODUCT and OF THE ENTERPRISE

Polyurethane Floor Paint 2-part pack - M17.17 Paint
(see MSDS 002B for H40.02 hardener)

Chemical name: Paint, with volatile organic compound
Manufacturer: Vermason Limited
1 Avenue One
Letchworth, Hertfordshire SG6 2HB
UK

2. INFORMATION ON INGREDIENTS/COMPOSITION

Substances presenting a health hazard: within the meaning of the Dangerous Substances Directive 67/548/EEC:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No</th>
<th>Conc.</th>
<th>Symbol</th>
<th>R-Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene (o.m.p)</td>
<td>1330-20-7</td>
<td>10.1 - 25</td>
<td>XN</td>
<td>20/21,38</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>2.6 - 10</td>
<td>XN/F</td>
<td>20</td>
</tr>
<tr>
<td>Diisobutylketone</td>
<td>108-83-8</td>
<td>0 - 2.5</td>
<td>XI</td>
<td></td>
</tr>
</tbody>
</table>

R 20: Harmful by inhalation
R 38: Irritating to skin
R 20/21: Harmful by inhalation and in contact with skin

3. HAZARDS IDENTIFICATION

Hazards designation:
R 10: Flammable
R 20/21: Harmful by inhalation and in contact with skin
(See special information on Hazards concerning people and environment)

4. FIRST AID MEASURES

General information:
In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.
Eye Contact
Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.
Skin Contact
Remove contaminated clothing. Wash skin thoroughly with soap and water or use recognised skin cleaner. Do not use solvents or thinners.
Ingestion
If accidentally swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting.
Inhalation
Remove to fresh air, keep patient warm and at rest, if breathing is irregular or stopped, administer artificial respiration. Give nothing by mouth. If unconscious place in recovery position and seek medical advice.

5. EXTINGUISHING MEASURES

Recommended:
Alcohol resistant foam, CO2, powders, water spray.
Not to be used:
Do NOT use water jet.
Recommendations:
Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Appropriate breathing apparatus may be required. Cool closed containers exposed to fire with water. Do not allow run-off from fire fighting to enter drains or watercourses.

6. MEASURES TO EXPOSURE OF PRODUCT

Personal Precautions
Exclude sources of ignition and ventilate the area. Avoid breathing vapours. Refer to protective measures listed in Handling and Storage and Exposure Controls/Personal Protection.
Environmental Precautions
Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers or sewages, inform the appropriate authorities in accordance with local regulations.
Cleaning / Collecting Procedures
Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations. Clean preferably with a detergent; avoid use of solvents.
7. HANDLING AND STORAGE

Handling

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits.

Additionally, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep container tightly closed. Isolate from sources of heat, sparks and open flame. No sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapour and spray mist. Smoking, eating and drinking should be prohibited in application area.

Never use pressure to empty: container is not a pressure vessel. Always keep in containers of same material as the original one. Comply with the Health & Safety at Work laws.

Storage

Store in accordance with the regulations for storing flammable liquids VbF-Class (Inflammable Liquid Regulation). Store between -20°C and 40°C in a dry, well ventilated place away from sources of heat and direct sunlight. Keep away from sources of ignition. Keep away from oxidising agents, from strongly alkaline and strongly acid materials.

No smoking. Prevent unauthorised access. Containers, which are opened, must be carefully resealed and kept upright to prevent leakage.

8. EXPOSURE CONTROL/PERSONAL EXPOSURE

Engineering Measures

Provide adequate ventilation. Where reasonable practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL, suitable respiratory protection must be worn.

Exposure Limits:

Occupational exposure limit for:

<table>
<thead>
<tr>
<th>CAS-No</th>
<th>Name</th>
<th>TLV-Value</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1330-20-7</td>
<td>Xylol (o.m.p)</td>
<td>100.0 ml/m³</td>
<td>435.0 mg/m³</td>
</tr>
<tr>
<td>100-41-4</td>
<td>Ethylbenzol</td>
<td>100.0 ml/m³</td>
<td>435.0 mg/m³</td>
</tr>
<tr>
<td>84540-57-8</td>
<td>Methoxypropylacetat</td>
<td>100.0 ml/m³</td>
<td>550.0 mg/m³</td>
</tr>
<tr>
<td>108-10-1</td>
<td>4-methyl - 2-pentanone</td>
<td>50.0 ml/m³</td>
<td>205.0 mg/m³</td>
</tr>
</tbody>
</table>

According to TRGS 900 (Germany)

Personal Protection:

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hand Protection

For prolonged or repeated contact, barrier creams may help to protect the exposed areas of the skin, they should however, not be applied once exposure has occurred.

Eye Protection

Use safety eyewear designed to protect against splash of liquids.

Skin Protection

Personnel should wear antistatic clothing made of natural fibre, or of high temperature resistant synthetic fibre. All parts of the body should be washed after contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

<table>
<thead>
<tr>
<th>Factor</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
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<tr>
<td>2198</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Odour: solvent

Flash point: 20 °C

Ignition temperature: 480.0 °C

Lower explosion limit: 1.1 Vol.%

Upper explosion limit: 8.0 Vol.%

Steam pressure (20°C): 50.0

Density (20°C): 1.358 g/ml

Viscosity (23°C): 200-300

Solubility in water: not miscible

Content of solvents: 32.7 %
10. STABILITY AND REACTIVITY

Stable under recommended storage and handling conditions. When exposed to high temperatures, may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen. Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

11. TOXICOLOGICAL INFORMATION

No data is available on the preparation itself.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects including mucous membrane and respiratory system irritation, adverse health effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

12. ECOLOGICAL INFORMATION

There are no data available on the preparation itself.
The product should not be allowed to enter drains or watercourses.

13. DISPOSAL CONSIDERATIONS

Do not allow into drains or watercourses.
Wastes and emptied containers should be disposed of according to local regulations.

14. USER’S RESPONSIBILITY

The supplier cannot anticipate all conditions of handling and use of this product and therefore cannot accept responsibility for results obtained by the application of this information, of the safety and suitability of the product either alone or in combination with other products. It is the responsibility of the user to handle in a safe workplace, using the Health & Safety information contained herein as a guideline. The supplier cannot accept any liability for damage or loss incurred from improper handling and use of this product.
1. IDENTIFICATION OF THE PRODUCT AND OF THE ENTERPRISE

Polyurethane Floor Paint 2-part pack - H40.02 Hardener
(see MSDS 002A for M17.17 paint)

Chemical name: Paint, with volatile organic compound
Manufacturer: Vermason Limited
1 Avenue One Fax: +44(0)1462 670440
Letchworth, Hertfordshire SG6 2HB UK

2. INFORMATION ON INGREDIENTS/COMPOSITION

Substances presenting a health hazard: within the meaning of the Dangerous Substances Directive 67/548/EEC:

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<td>0 - 25</td>
<td>XN/F</td>
<td>20</td>
</tr>
</tbody>
</table>

R 20:  Harmful by inhalation
R 38:  Irritating to skin
R 20/21: Harmful by inhalation and in contact with skin

3. HAZARDS IDENTIFICATION

Hazards designation: R 10: Flammable

(See special information on Hazards concerning people and environment)

4. FIRST AID MEASURES

General information: In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.

Eye Contact: Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.

Skin Contact: Remove contaminated clothing. Wash skin thoroughly with soap and water or use recognised skin cleaner. Do not use solvents or thinners.

Ingestion: If accidentally swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting.

Inhalation: Remove to fresh air, keep patient warm and at rest, if breathing is irregular or stopped, administer artificial respiration. Give nothing by mouth. If unconscious place in recovery position and seek medical advice.

5. EXTINGUISHING MEASURES

Recommended: Alcohol resistant foam, CO2, powders, water spray.
Not to be used: Do NOT use water jet.

Recommendations: Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Appropriate breathing apparatus may be required. Cool closed containers exposed to fire with water. Do not allow run-off from fire fighting to enter drains or watercourses.

6. MEASURES TO EXPOSURE OF PRODUCT

Personal Precautions: Exclude sources of ignition and ventilate the area. Avoid breathing vapours. Refer to protective measures listed in Handling and Storage and Exposure Controls/Personal Protection.

Environmental Precautions: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers or sewages, inform the appropriate authorities in accordance with local regulations.

Cleaning / Collecting Procedures: Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container. The contaminated area should be cleaned up immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume) water (45 parts), ethanol or isopropyl alcohol (50 parts), concentrated (d: 0.880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts), water (95 parts). Add the decontaminant to the remnants in a non-sealed container and let stand for several days until no further reaction takes place. Once this stage is reached, close container and dispose of according to local regulations (see Disposal Considerations).
7. HANDLING AND STORAGE

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this preparation is used.

Handling

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits.

Additionally, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep container tightly closed. Precautions should be taken to minimise exposure to atmosphere humidity or water; CO2 will be formed which can result in pressurisation. Care should be taken when re-opening partly used containers. Isolate from sources of heat, sparks and open flame. No sparking tools should be used.

Smoking, eating and drinking should be prohibited in application area.

Never use pressure to empty; container is not a pressure vessel. Always keep in containers of same material as the original one. Comply with the Health & Safety at Work laws. Avoid skin and eye contact. Avoid inhalation of vapour and spray mist.

Storage

Store in accordance with the regulations for storing flammable liquids VbF-Class (Inflammable Liquid Regulation). Observe label precautions. Store between -10 C and 40 C in a dry, well ventilated place away from sources of heat and direct sunlight. Keep away from sources of ignition. Keep away from oxidising agents, from strongly alkaline and strongly acid materials as well as amines, alcohols and water.

8. EXPOSURE CONTROL/PERSONAL EXPOSURE

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this preparation is used.

Engineering Measures

Provide adequate ventilation. This should be achieved by the use of local exhaust ventilation and good general extraction. Airfed protective respiratory equipment must be worn by spray operator even when good ventilation is provided. In other circumstances, if local exhaust ventilation and good general extraction is not sufficient to maintain concentrations of particulates and solvent vapour below the EOL, suitable respiratory protection must be worn.

Exposure Limits:

According to TRGS 900 (Germany)

Personal Protection:

Respiratory Protection

By spraying: air fed respirator.

By other operations than spraying: in well ventilated areas, air fed respirators could be replaced by a combination of charcoal filter and particulate filter mask.

Hand Protection

For prolonged or repeated contact, barrier creams may help to protect the exposed areas of the skin, they should however, not be applied once exposure has occurred.

Eye Protection

Use safety eyewear designed to protect against splash of liquids.

Skin Protection

Personnel should wear protective clothing made of natural fibre or of high temperature resistant synthetic fibre. All parts of the body should be washed after contact.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Factor</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>25</td>
<td>C</td>
<td>DIN 53213</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>480.0</td>
<td>C</td>
<td>DIN 51794</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>1.0</td>
<td>Vol.%</td>
<td></td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>8.0</td>
<td>Vol.%</td>
<td></td>
</tr>
<tr>
<td>Steam pressure (20 C)</td>
<td>50.0</td>
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<td></td>
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<tr>
<td>Density (20 C)</td>
<td>1.070</td>
<td>g/ml</td>
<td>DIN 53217</td>
</tr>
<tr>
<td>Viscosity (23 C)</td>
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<td></td>
<td></td>
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<tr>
<td>Solubility in water</td>
<td>not miscible</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Content of solvents</td>
<td>25.0</td>
<td>%</td>
<td></td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Stable under recommended storage and handling conditions. When exposed to high temperatures, may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen as well as from hydrogen cyanide, amines, alcohols and water. Keep away from oxidising agents, strongly alkaline and strongly acid materials. Exothermic reactions occur with amines and alcohols. Preparation reacts slowly with water resulting in evolution of CO2, which produces a risk of bursting in closed containers.

11. TOXICOLOGICAL INFORMATION

Based on the properties of the isocyanate components and considering toxicological data on similar preparations, this preparation may cause acute irritation and/or sensitisation of the respiratory system leading to an asthmatic condition, wheeziness and a tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects including mucous membrane and respiratory system irritation, adverse health effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and absorption through the skin. Liquid splashes in the eye may cause irritation and reversible damage.

12. ECOLOGICAL INFORMATION

There is no data available on the preparation itself. The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

Do not allow into drains or water courses. Residues in empty containers should be neutralised with decontaminant (see cleaning procedure page 2). Wastes and emptied containers should be disposed of according to local regulations.

14. USER’S RESPONSIBILITY

The supplier cannot anticipate all conditions of handling and use of this product and therefore cannot accept responsibility for results obtained by the application of this information, of the safety and suitability of the product either alone or in combination with other products. It is the responsibility of the user to handle in a safe workplace, using the Health & Safety information contained herein as a guideline. The supplier cannot accept any liability for damage or loss incurred from improper handling and use of this product.