

High Output Overhead Ionizer Installation, Operation and Maintenance

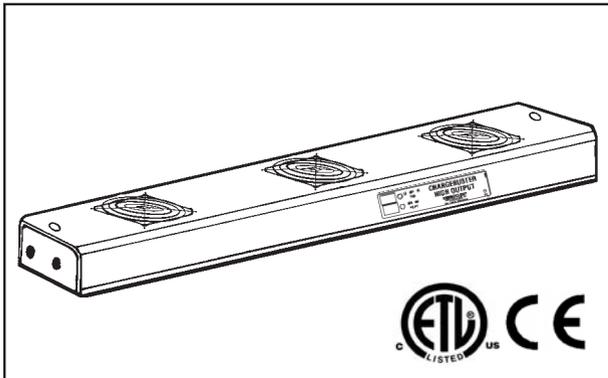


Figure 1. High Output Overhead Ionizer

Description

The Desco EMIT 40" Chargebuster ionizing unit is an overhead ionizer designed to neutralize electrostatic charges over a large work area. The unique active feedback and balance circuit automatically ensures and maintains the unit's ion balance, despite variations in line voltage, air speed or emitter electrode condition. The ionizer's feedback circuit also gives an audible and visual alarm indication when maintenance is required. The overhead mounting design of this ionizer allows it to provide maximum coverage without consuming valuable work bench space. The need for maintenance is minimized, while maximum neutralization efficiency and overall performance is attained.

This overhead ionizer is unique in the fact that it comes equipped with a two factory installed lights* and three heaters (Item 50614 only). The lights are on continuously whenever the ionizer is turned on, and allow for better vision at the workstation. The heaters are activated by a switch on the face of the ionizer. The heaters will raise the temperature of the output air to about 10° above ambient. The heaters are only to offset the chill factor of the moving air. They are not intended to warm the workstation.

Ionizers are useful in preventing electrostatic charge generation, ElectroStatic Discharge, ElectroStatic Attraction, as well as preventing equipment latch-up and safety related shock. ANSI/ESD S20.20 Paragraph 6.2.3.1 Protected Areas Requirement states: "Ionization or other charge mitigating techniques shall be used at the workstation to neutralize electrostatic fields on all process essential insulators if the electrostatic field is considered a threat." Ionization is used to neutralize charges on process necessary insulators and isolated semiconductors. Some examples of process necessary insulators are: the PC board itself, plastic test stands, plastic housing where a PCB may be mounted, as well as computer monitor

screens and regular cleaning wipes. Examples of floating or isolated conductors are: loaded PCB mounted in a stand where the pins are not contacting the dissipative workstation. Ionization is not effective on items that have large capacitance, like people and carts; however, ionizers should be considered as a method for charge neutralization in cases where grounding cannot be achieved.

Air ionization can neutralize the static charge on insulated and isolated objects by producing separate charges in the molecules of the gases of the surrounding air. When an electrostatic charge is present on objects in the work environment, it will be neutralized by attracting opposite polarity charges from the ionized air. Note that ionization systems should not be used as a primary means of charge control on conductors or people. (Reference: IEC 61340-5-2:1 paragraph 5.2.9).

This ionizer is NIST calibrated and is available in two models. Both models come equipped with universal IEC cord connectors.

Model	Voltage / Hz	Light & Heater	IEC Cord
50614	120 / 50-60	Yes	Yes, 7' 6"

IONIZER SELECTION

ANSI/ESD S20.20 paragraph 6.1.1.2. ESD Control Program Plan Guidance states: "The Plan should include a listing of the specific type of ESD protective materials and equipment used in the Program." When selecting an ionizer life cycle costs should be considered including: equipment cost; installation cost; and operation and maintenance cost.

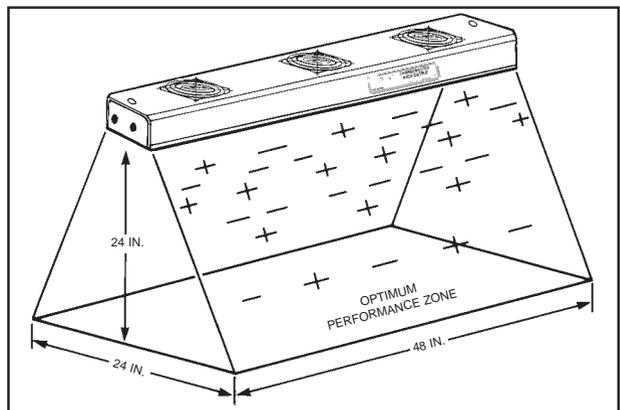


Figure 2. Area of optimum charge neutralization

***Never use incandescent lamps in the 50614 ionizer. Contact Desco EMIT Customer Service at (909) 627-8178 for lamp replacement information.**

The unit provides better coverage without using excessive bench space. The ionizer's decay time (neutralization efficiency) is optimal at approximately 12" to 24" above the work surface, and will drop off as the distance from the unit increases.

Installation

Figure 3 shows multiple mounting positions relative to the bench top. Mounting may be accomplished by brackets from shelving, vertical uprights, lights, or with chains hung from the ceiling. Ensure that air flow is not impeded by the method used.

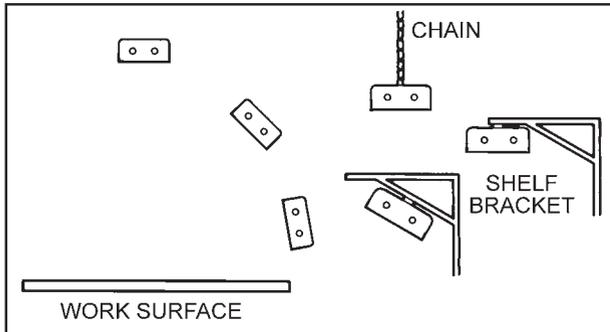


Figure 3. Mounting alternatives relative to the bench top

Mounting Suggestions

Mounting the ionizer is facilitated by five 1/4"-20 threaded holes on each end and universal brackets supplied with the unit. To avoid a potential shock hazard, be sure that fasteners do not extend more than 1/2" into unit.

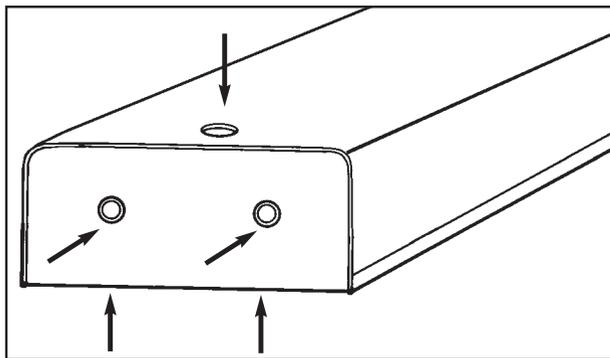


Figure 4. 1/4"-20 threaded mounting holes

Filter for Ionizer (Optional)

A filter is available for the 50614. Overhead ionizers operate more effectively when the air is free of contaminants. The filter will allow the overhead ionizer to operate longer between maintenance intervals. Remove grills and install filters on the ionizer using screws supplied (do not re-install grills over filters). Replacement filters (Desco item #60455) are available. For more information on the filter, call our customer service department at 909-627-8178 (Chino, CA) or 781-821-8370 (Canton, MA).

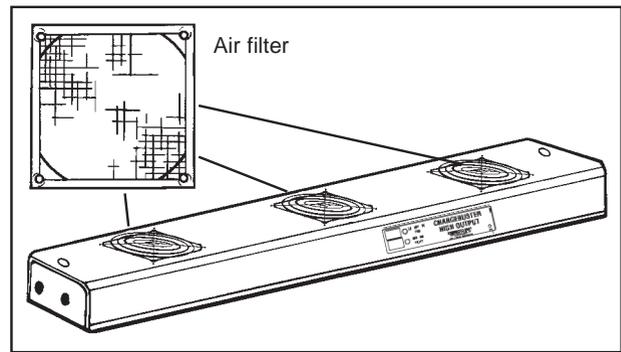


Figure 5. Filter for Ionizer

Operation

After the ionizer has been securely mounted, connect the power cord to the IEC connector on the back of the unit and then to a convenient grounded receptacle. It is recommended that the AC outlet be checked for proper wiring and grounding, as the ionizer depends on a good ground for balancing.

Set the front panel rocker fan switch to either "HIGH" or "LOW" speed fan. Higher air flow will result in a faster neutralization rate.

If the ionizer is used in a manner not specified by the manufacturer, the protection provided by the ionizer may be impaired.

Maintenance

"As with all ionizers, periodic maintenance will be needed to provide optimum performance." (Reference: IEC 61340-5-2:1 paragraph 5.2.9).

The frequency of monitoring ionizers really depends on how and where they are used. Since the majority of them use a fan to transport the ions to the working area, the cleanliness of the air directly affects their performance over time and how often the emitters should be cleaned.

EIA-625 recommends checking ionizers every 6 months, but this may not be suitable for many programs particularly since an out-of-balance may exist for months before it is checked again. ANSI/ESD S20.20 paragraph 6.1.3.1 Compliance Verification Plan Requirement states: "Test equipment shall be selected to make measurements of appropriate properties of the technical requirements that are incorporated into the ESD program plan." And paragraph 6.1.3.2. Compliance Verification Plan Guidance states: "In addition to internal audits, external audits (Organization and supplier of ESDS items) should be performed to ensure compliance with planned requirements. Verifications should include routine checks of the Technical Requirements in the Plan. The frequency of verification checks should be based on the control item usage, its durability and associated risk of failure."

Under normal conditions the ionizer will attract dirt and dust (especially on the emitter and fan guards). To maintain

optimum performance, cleaning must be done on a regular basis. The electrodes should be cleaned at least every 6 months. However, more frequent cleaning may be required if used in environments with more contaminants.

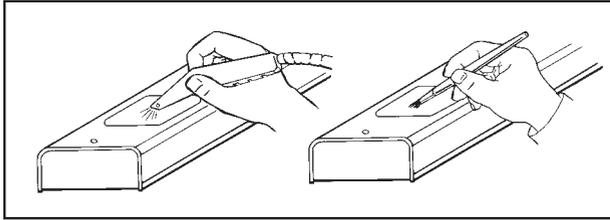


Figure 6. Cleaning the emitters and fan guards

Emitter needle cleaning is very simple and should be done frequently. **TURN THE IONIZER OFF.** Blow off contaminants on the emitter assemblies and fan guards with clean dry air.

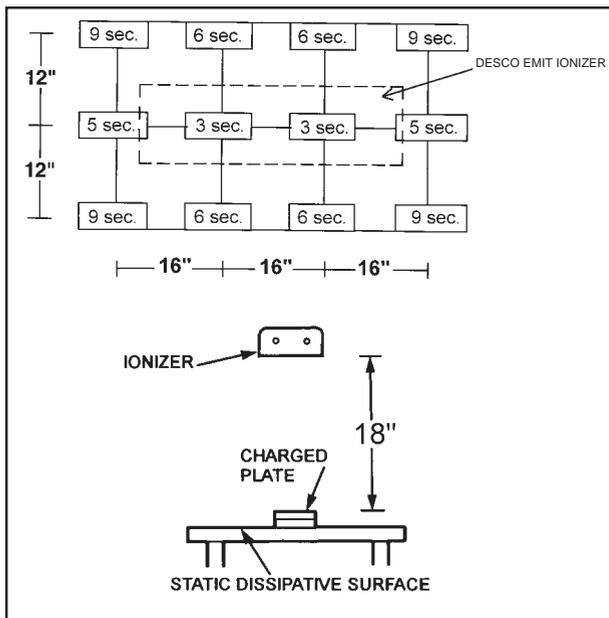
If the ionizer does not return to proper balance, then you may need to clean each emitter point more thoroughly. **TURN THE UNIT OFF AND DISCONNECT THE POWER CORD.** With a non-linting swab or small brush dipped in isopropyl alcohol wipe each emitter needle thoroughly.

Brush off emitters to assure that stray filaments of cleaning material are completely removed. A soft cloth and alcohol may be used to clean each fan guard.

Emitter Needle Replacement

The tri-metallic emitters should not require replacement unless broken or damaged. Contact Desco EMIT if replacement is required.

Figure 7. Decay time in seconds from 1000 volts to 100



volts on a 6" x 6" charged plate per ESD-S3.1

Neutralization Efficiency (Decay Time)

The comparative efficiency of bench top ionizers is determined by a standard test published by the ESD Association Standard 3.1. The typical decay rates measured using this standard for the ionizer are shown in the following diagram. The performance of the ionizer was measured with the unit positioned at varying distances with the fan speed on high and without a filter.

Theory of Operation

By definition, materials that are insulators cannot have static charges removed via grounding as they do not conduct electricity. Ionizer emitters flood an area with millions of positive and negative charged electrons to neutralize statically charged insulators.

Desco EMIT overhead ionizers employ a safe non-nuclear Steady-State DC ionization source. Steady DC systems consist of separate negative and positive ion emitters connected by a pair of high-voltage cables to their respective high-voltage power supplies. The ionizer's unique, closed loop monitoring circuitry monitors ion output and automatically adjusts the unit to reach an equilibrium at perfectly balanced ion flow. The ionizer is designed to achieve balance under extreme conditions and is uniquely able to maintain balance in almost any environment. Desco ionizers meet the ANSI/ESD S20.20 minimum recommended technical requirement range of less than ± 50 volts voltage offset tested in accordance with ANSI EOS/ESD S3.1. Chargebuster Overhead Ionizers greatly exceed the requirement providing ± 5 volt auto balancing.

The unit's circuitry also features a visual alarm, which alerts the user to out of balance conditions caused by excessive electrode contamination or the failure of either the positive or negative power supply. When the Chargebuster is ON and its output is balanced, the blue LED indicator on the front of the unit will be steadily lit. If an out of balance condition is detected the balance circuit will cause the blue LED to flash until the problem is corrected. See the maintenance section for recommended maintenance procedures. This feature safeguards that the ionization is balanced, protecting sensitive components and assemblies from being exposed to harmful charging from an out of balance ionizer.

The Chargebuster's quiet and gentle fan is designed so that it will not disturb personnel, paperwork, or delicate parts. The LED indicator mounted on the face of the unit allows the operator to easily verify whether it is ON, OFF, or in need of maintenance. The ionizer's emitter electrode material will not require replacement during the normal life of the product.

The Chargebuster Overhead Ionizer is engineered for efficiency and durability. The unit's automatic feedback balancing circuitry eliminates the need for repeated calibration, making this ionizer highly dependable and cost effective.

Specifications

Input:	
50614	120 VAC - 50/60 Hz, 6A
Ozone:	Less than 0.05 ppm
Airflow:	150-260CFM adjustable
Size:	40"L x 5 1/4"W x 2 3/4"H
Weight:	
50614	9.70 pounds
Cord:	
50614	7'6" cord set with IEC connector
Mounting:	Five each 1/4"-20 threaded holes on each end

Testing and Calibration

We recommend annual calibration of our ionizers. Ionizers are tested and calibrated using a charged plate analyzer. For proper testing we recommend a charged plate analyzer and the procedure outlined in ESD Association Standard 3.1. This standard may be obtained from the ESD Association, 7902 Turin Road, Suite 4, Rome, NY 13440-2069, (315) 339-6937. Desco Emit will be happy to send you information on our model 50555 charged plate analyzer. Model 50614 are calibrated to NIST traceable standards. Contact our Customer Service Department for details.

Adjustments

For Audio On/Off and Alarm and Balance Adjustment see Figure 8.

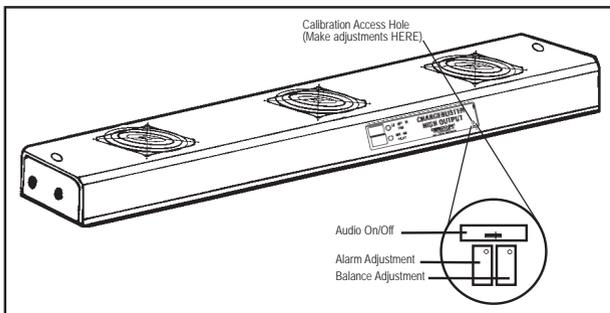


Figure 8. Calibration and position of charged plate for calibration.

Health

There are no known health risks associated with our devices. The emitters work at about 4-6 kV and can create ozone, but there have been no significant measurement of ozone from our emitter sets, as all our existing units test well below the OSHA limit of 0.05 ppm ozone. For additional safety information, see "Dispelling an Old Myth" written by William Metz of Hewlett-Packard published in Evaluation Engineering magazine, September 2001.

Limited Warranty

Desco EMIT expressly warrants that for a period of five (5) years from the date of purchase, Desco EMIT High Output Overhead Ionizers will be free of defects in material (parts) and workmanship (labor). Within the warranty period, a credit for purchase of replacement Desco EMIT products, or, at Desco EMIT's option, the product will be repaired or replaced free of charge. If product credit is issued, the amount will be calculated by multiplying the unused portion of the expected five year life times the original unit purchase price. Call our Customer Service Department at 909-627-8178 (Chino, CA) or 781-821-8370 (Canton, MA) for a Return Material Authorization (RMA) and proper shipping instructions and address. Please include a copy of your original packing slip, invoice, or other proof of date of purchase. Any unit under warranty should be shipped prepaid to the Desco EMIT factory. Warranty replacements will take approximately two weeks.

If your unit is out of warranty, call our Customer Service Department at 909-627-8178 (Chino, CA) or 01892 665313 (Crowborough, U.K.) for a Return Material Authorization (RMA) and proper shipping instructions and address. Desco EMIT will quote repair charges necessary to bring your unit up to factory standards.

Warranty Exclusions

THE FOREGOING EXPRESS WARRANTY IS MADE IN LIEU OF ALL OTHER PRODUCT WARRANTIES, EXPRESSED AND IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH ARE SPECIFICALLY DISCLAIMED. The express warranty will not apply to defects or damage due to accidents, neglect, misuse, alterations, operator error, or failure to properly maintain, clean or repair products.

Limit of Liability

Electronic ionizers use high voltage corona discharge and should not be used in or near flammable or explosive environments. In no event will Desco EMIT or any seller be responsible or liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, users shall determine the suitability of the product for their intended use, and users assume all risk and liability whatsoever in connection therewith.